

FOR INTERNAL USE ONLY
Article Specification
Finished-Goods



Specification No.	000001117143	Page	1/8
Article name	TEMPO Base 12/10x10 Q2/25	Creation date	02.06.2025
Article No.	83035414	Report version	1.0

Administrative data

Mill	DEY5
Brand	TEMPO
Product Owner	dehtasa (Tarekl Sayah)
Division	05

Environmental labelling	FSC MIX Credit
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Maximum storage time	24 Months
Planned start of production	21.07.2025
Planned start of sales	22.07.2025

Mother reel specification

Mother reel No.	8810007402	HANKY white ECF Broca 4/14,6 - 84/182 D
Mother reel colour	WHIT	
Grammage per ply	14,6 g/m2	

Piece specification (# 624739 -- PCS_DEY5_HKY_4x14,25_TEMPO_BASE_Broca)

No. of plies	4
Grammage ply 1	14,25 g/m2
Colour ply 1	white
Pulp type ply 1	virgin
Technology ply 1	Conventional
Grammage ply 2	14,25 g/m2
Colour ply 2	white
Pulp type ply 2	virgin
Technology ply 2	Conventional
Grammage ply 3	14,25 g/m2
Colour ply 3	white
Pulp type ply 3	virgin
Technology ply 3	Conventional
Grammage ply 4	14,25 g/m2
Colour ply 4	white
Pulp type ply 4	virgin
Technology ply 4	Conventional

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Approved by	Sylvie Le Stang (DEHSYLS)	Approved at	23.06.2025 / 16:25:38

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Ply bonding	DEY5 100 Tempo Rauten 4seitig	Pin to Pin

	Lower waste limit	Lower limit	Target	Upper limit	Upper waste limit
Total grammage		54,0 g/m2	57,0 g/m2		
Netweight per Piece			2,49 g		
Thickness		0,19 mm	0,25 mm		

Sheet parameters	Lower waste limit	Lower limit	Target	Upper limit	Upper waste limit
Sheet length (unfolded)		204 mm	208 mm		
Sheet width (unfolded)		206 mm	210 mm		

Technical parameters	Lower waste limit	Lower limit	Target	Upper limit	Upper waste limit
Tensile strength MD		370 N/m	550 N/m		
Tensile strength CD		170 N/m	250 N/m		
Wet tensile strength MD			160 N/m		
Wet tensile strength CD			65 N/m		
Stretch MD			10,5 %		
Ball burst			6,5 N		
Wet ball burst		1,65 N	2,40 N		
Ply adhesion		1,0 N	2,2 N		
Handfeel		77	79		
Brightness		80 %			
Microbiology (total colony forming units)				1.000 CFU/g	
DCP				2 µg/l	
MCPD				12 µg/l	
Washing Machine Stability			1		

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Bundle information (BUN/PACK)

	Lower limit	Target	Upper limit
No. of pieces per bundle		10	
position of tape	small side		

Bundle Weights	Lower limit	Target	Upper limit
Net Weight Bundle		24,898 g	

Detailed instruction	Tape Width: 20 mm
<p>Zulässige Tapebreite:</p>	

Foil for the bundle / pack

Material Number	2432732400
Material name	PEPCR33/PR IF TEMPO 1x10 Standard 2025

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Tape for the bundle / pack

Material Number	9500995401
Material name	Tape TEMPO Base rot S4489F

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Consumer unit information (CON)

No. of pieces per CON	100	
Packaging layout consumer unit	10-pack (404)	
No. of bundles per con	10	

CON Dimensions & weights	LSL	Target	USL
CON Length		270 mm	
CON Height		106 mm	
CON Width		46 mm	
Net weight CON		248,98 g	
Gross weight CON		259,313 g	

EAN code	7322540786385
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Foil for the consumer unit

Material Number	2432733300
Material name	PEPCR33/PR OF TEMPO STANDARD 10x10



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Distribution / shipment information (TRP)

No. of CONs per TRP	12		
Length	278 mm	Net weight	2,988 kg
Width	200 mm	Gross weight	3,342 kg
Height	335 mm		
EAN code	7322540818147		

Carton for the transport pack

Material Number	5600044103
Material name	BOX TEMPO STANDARD 12/10x10 Q2`25



Pallet configuration

No. of TRP per pallet	80
No. of layer per pallet	5
No. of CON per production layer	192
Pallet height	1.825 mm
Type of pallet	Euro Chep pallet 1/1 (C18)
Palettizing Scheme	refer chapter attachment
EAN code	7322540818123
Number of labels (SCC)	2

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Foil for the pallet

Material Number	5004431101
Material name	Strechfilm 17 µm

Label for the pallet

Material Number	9556172100
Material name	LABEL FOR PALLETS 148x210mm Herma

Slipsheet for the pallet

Material Number	5009801500
Material name	TIE SHEET PAPER 1150x720 90gsm
Detailed instruction	

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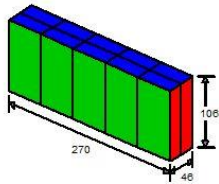
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Packaging scheme pallet


(PS_DEY5_HKY_PS140_80x12x(10x10) (PLM 10000097676 000 00)) [C18]


26.10.2016

Product: 80x[12x(10x10)]
Product no.: PS-140



270
46
106



278
200
335

SP dimensions:
106,0 x 54,0 x 23,0 mm

SU dimensions:
270,0 x 46,0 x 106,0 mm
Folie

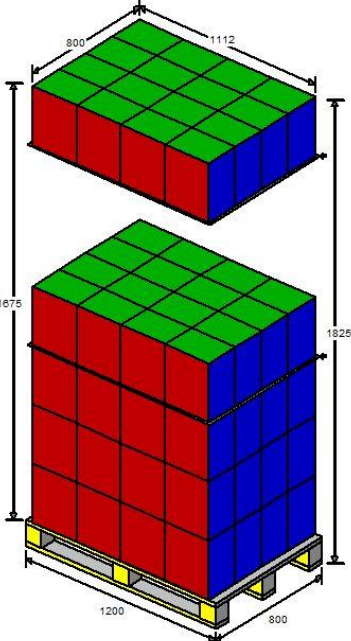
SC dimensions:
278,0 x 200,0 x 335,0 mm
FEFCO 0201
SC-height vertical on pall.

Pallet storage space:
1200,0 x 800,0 x 1800,0 mm

Block dim.:
1112,0 x 800,0 x 1675,0 mm

Area utilization: 92,7 %
Volume utilization: 86,2 %

- 16 Shipping cases/layer
- 5 Layers on the pallet
- 80 Shipping cases/pallet
- 10 SP/sales unit
- 120 SP/shipping case
- 9600 SP/pallet
- 12 Sales units/SC
- 960 Sales units/pallet



1825
1200
800
1112
800

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