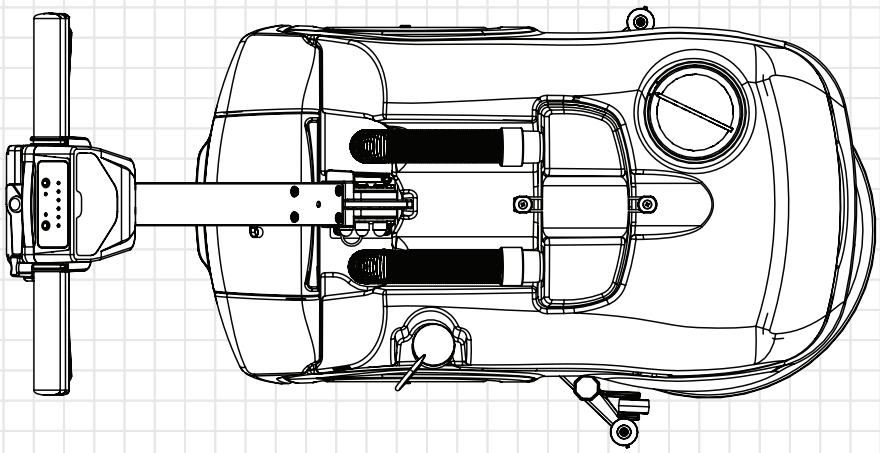
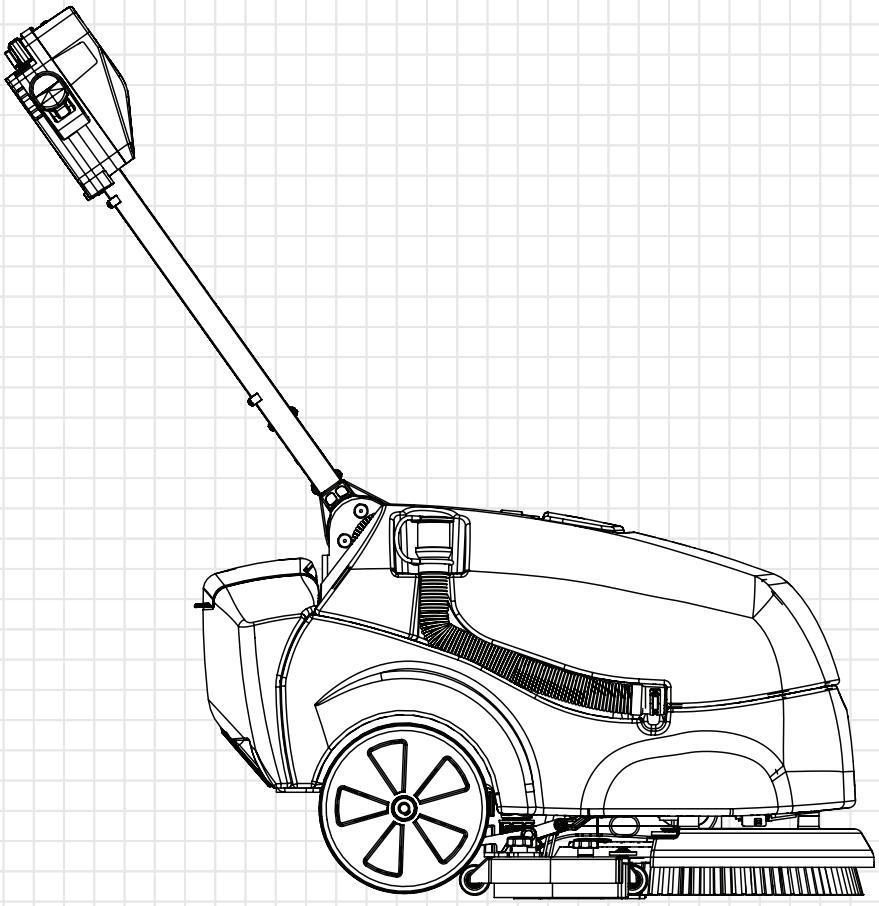
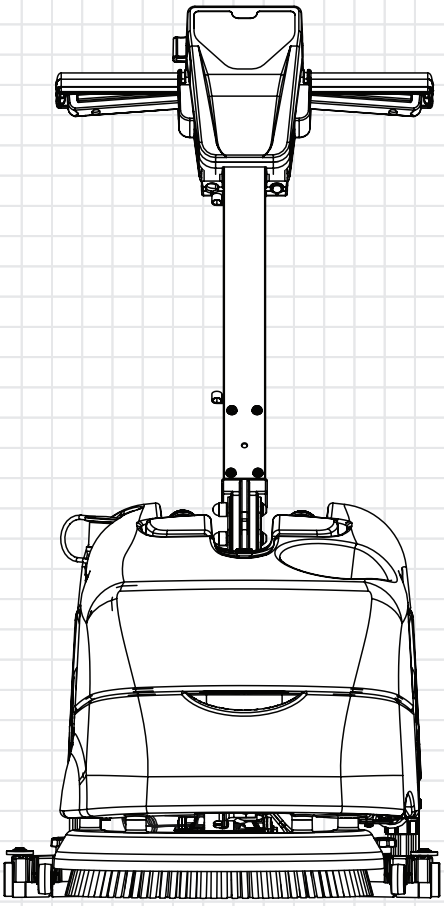
TTB1840NX



Service Engineer Exploded Drawings





DISCLAIMER:

These drawings are for part order reference only and intended for service engineers use.

The installation of Genuine Numatic spare parts should only be executed by Certified Numatic service engineers who specialised and familiar with all relevant safety regulations.

Numatic International Ltd do not accept responsibility or liability for any loss or damage to property or person if repairs or servicing of products are carried out by non-certified persons.

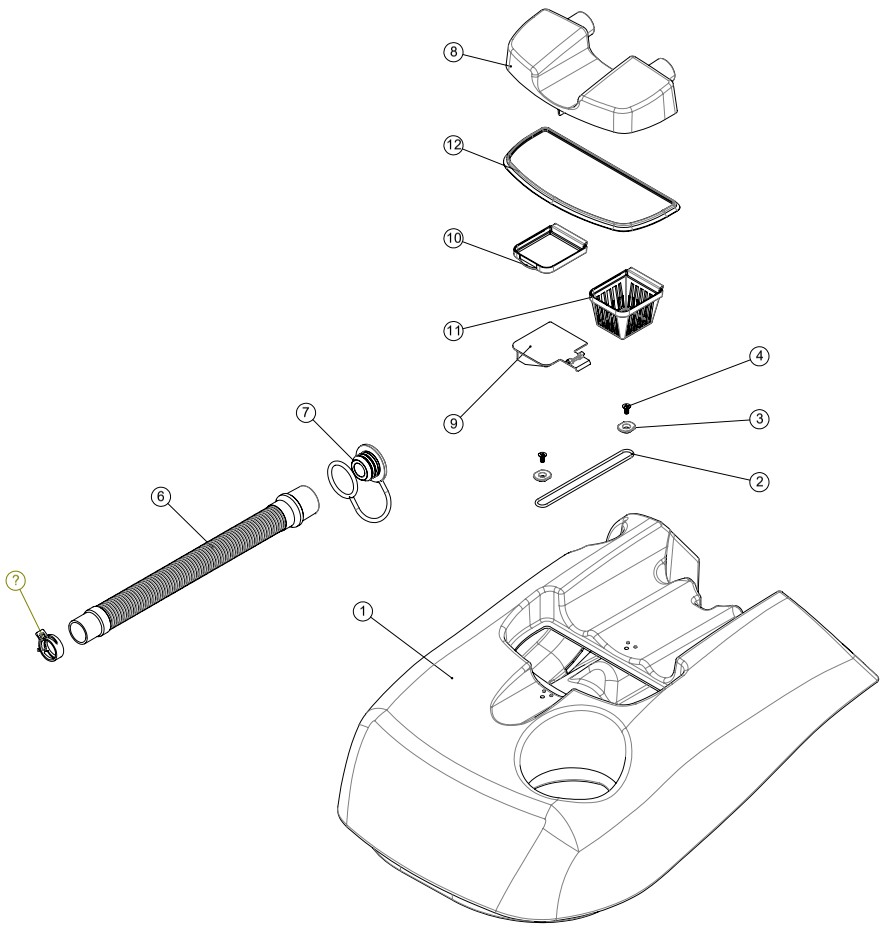
Specifications and parts are subject to change without notice.

Numatic International Spare Parts

Model No: TTB (& HTB) 1840 TOP TANK & SEPARATOR - EXPLODED

903931
DRAWING: DRW-32397 ISS:A12
27/11/2019

NB: FOR WIRING SEE DRAWING: WD-0???



Numatic International Spare Parts

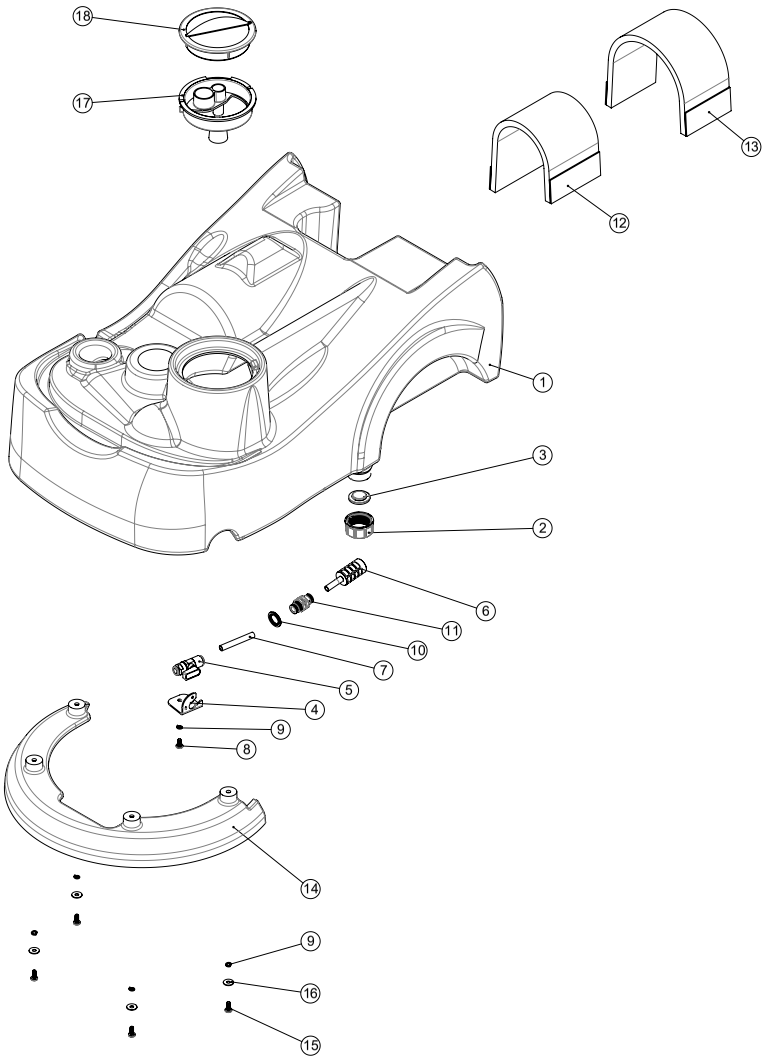
Model No: TTB (& HTB) 1840 TOP TANK & SEPARATOR - EXPLODED

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	COMMENTS:
1	903302	TTB 1840 TOP TANK (GRAPHITE)	1	
2	208715	O RING (3mmDIA.95mm)	1	
3	237397	O RING CLIP MOULDING (BLACK)	2	
4	291008	M5 X 10MM LONG POZI PAN COUNTERSUNK STAINLESS STEEL SCREW	2	
5	208471	HEAVY DUTY SPRING BAND CLAMP (27MM) [NOMINAL DIA 32MM - ABBEY CLAMPS E770320]	1	
6	208466	TTB 1840 DUMP HOSE	1	
7	903325	32MM HOSE CAP RED	1	
8	237230	TTB 1840 SEPARATOR MOULDING	1	
9	237231	TTB 1840 SHUT OFF FLAP	1	
10	237232	TTB 1840 AIR FILTER PANEL	1	
11	237411	TOP TANK FILTER	1	
12	237418	TTB 1840 SEPARATOR SEAL MOULDING	1	

Numatic International Spare Parts

Model No: TTB (& HTB) 1840 AND 36V 1840 NX BOTTOM TANK - EXPLODED

903930, 913406
DRAWING: DRW-32395 ISS:A21
16/12/2020



Numatic International Spare Parts

Model No: TTB (& HTB) 1840 AND 36V 1840 NX BOTTOM TANK - EXPLODED

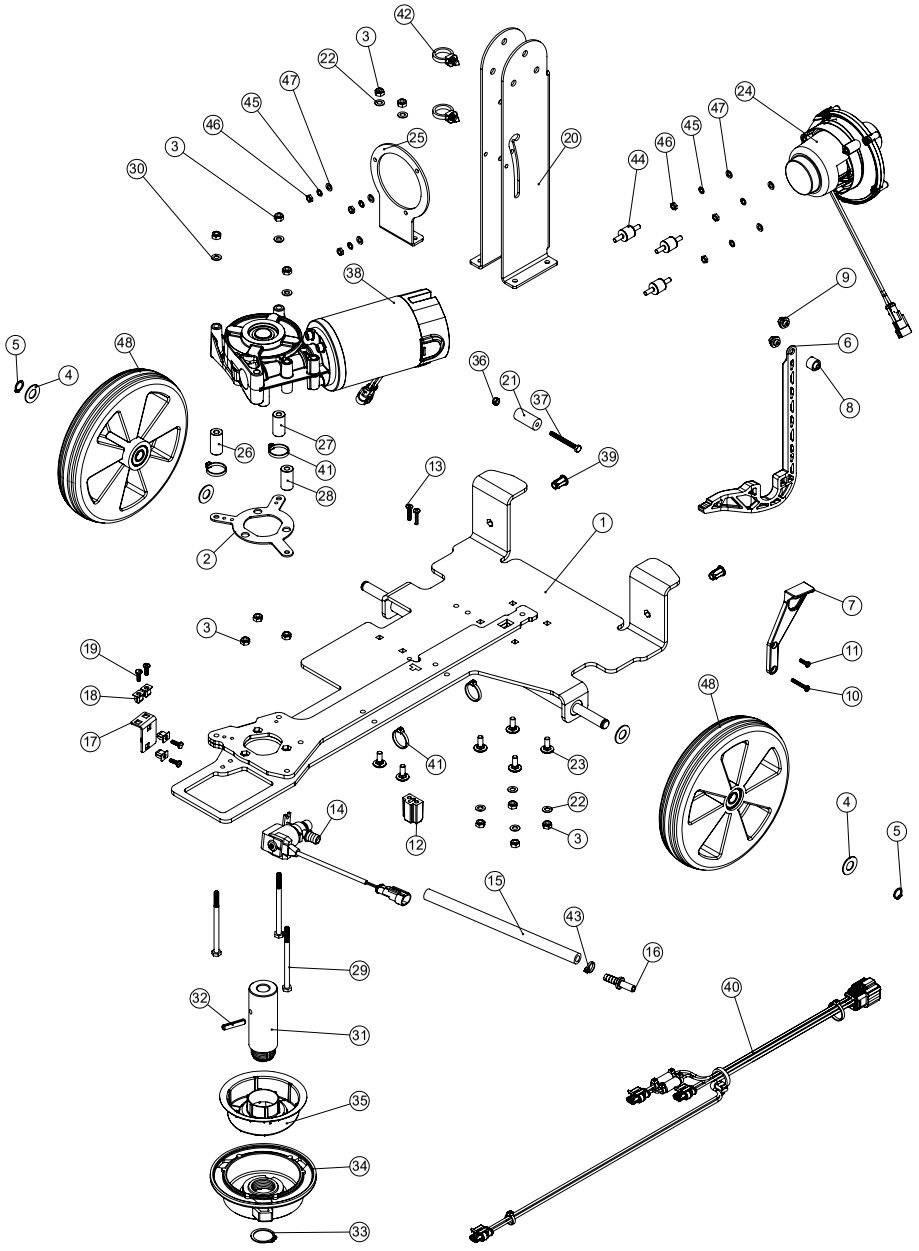
ITEM NO.	PART NUMBER	DESCRIPTION	QTY	COMMENTS:
1	237228	TTB 1840 CLEAN TANK	1	
2	906415	CAP MOULDING	1	
3	905467	SEALING BUNG	1	
4	392125	TTB 1840 TAP PLATE	1	
5	216260	MINI BALL VALVE	1	
6	303961	TANK FILTER ASSEMBLY	1	
7	303960	TANK FILTER TUBE	1	
8	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	1	
9	219861	M5 SINGLE COIL STAINLESS STEEL WASHER	5	
10	208525	BONDED SEAL	1	
11	902109	8MM PUSH FIT BRASS BULKHEAD FITTING	1	
12	208479	TTB 1840 FOAM PAD (100 X 320)	1	903930 TTB (& HTB) 1840 BOTTOM TANK ASSEMBLY
13	208478	TTB 1840 FOAM PAD (90 X 370)	1	903930 TTB (& HTB) 1840 BOTTOM TANK ASSEMBLY
	913373	36V TTB 1840 NX FOAM PAD (90 X 370)	1	913406 TTB (& HTB) 36V 1840 NX BOTTOM TANK ASSEMBLY
14	237233	TTB 1840 DECK MOULDING (GRAPHITE)	1	
15	219740	M5 X 12MM LONG STAINLESS STEEL POZI PAN SCREW	4	
16	219644	M5 FORM G STAINLESS STEEL WASHER	4	
17	303985	TTB 1840 FILLER CAP ASSEMBLY	1	
18	903544	FILLER CAP LID (RED)	1	

Numatic International Spare Parts

Model No: TTB 1840 36V BASE - EXPLODED

911698
DRAWING: DRW-32280 ISS:A14
23/09/2021

NB: FOR WIRING SEE DRAWING: DRW-32476 (911781)



Numatic International Spare Parts

Model No: TTB 1840 36V BASE - EXPLODED

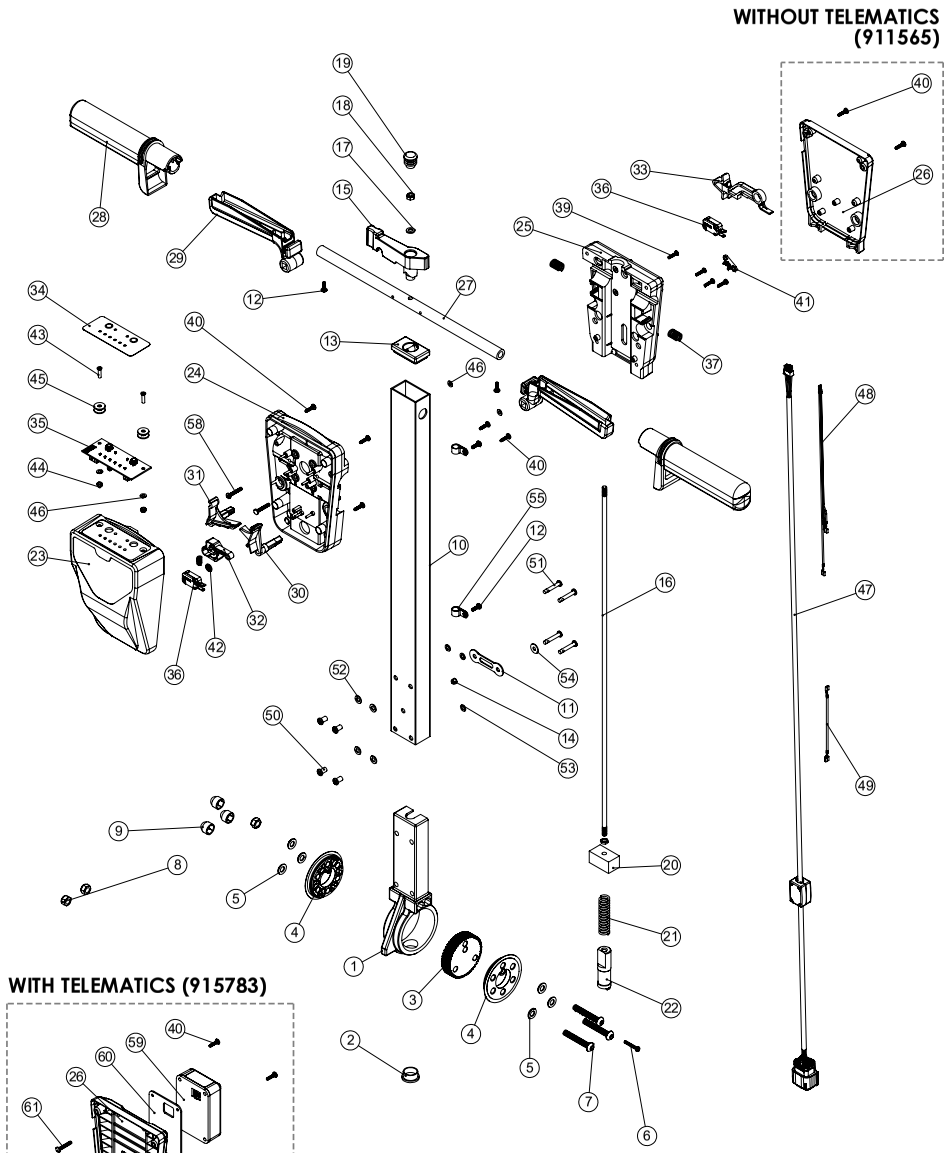
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	911863	TTB 1840 36V CHASSIS WELDED ASSEMBLY Z/PL	1
2	429127	NUT RETAINING PLATE Z/PL	1
3	219642	M6 STAINLESS STEEL NYLON INSERT NUT	12
4	208490	TTB 1840 WHEEL WASHER	4
5	219345	12MM EXTERNAL CIRCLIP	2
6	903926	TTB 1840 SQUEEGEE LIFT ARM (RED)	1
7	903879	TTB 1840 SQUEEGEE LIFT HANDLE (RED)	1
8	237240	TTB 1840 LIFT SPACER	1
9	237241	TTB 1840 SCREW END	2
10	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	1
11	219667	No6 X 1/2" LONG PLASTITE SCREW	1
12	237532	UPPER LIFT BLOCK	1
13	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	2
14	902949	TERMINATED SOLENOID CABLE.BLACK.125.0M5.2.24	1
15	303962	SOLENOID TUBE (230MM)	1
16	206796	BARBED CONNECTOR	1
17	908213	SOLENOID PLATE (TT/TTB1840)	1
18	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)	4
19	219569	No8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW	4
20	911704	TTB 1840 36V HANDLE MOUNTING BRACKET	1
21	208465	TTB 1840 HANDLE SPACER	1
22	219560	M6 FORM B STAINLESS STEEL WASHER	6
23	291103	M6 X 16 COACH BOLT S/S	6
24	911975	CINDERSON VAC HOUSING - ASSEMBLY	1
25	911864	TTB1840 36V VAC MOTOR BRACKET Z/PL	1
26	208461	30MM GEARBOX SPACER	1
27	208460	29MM GEARBOX SPACER	1
28	208459	28MM GEARBOX SPACER	1
29	291021	M6 X 90MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
30	219870	M6 FORM A WASHER STAINLESS STEEL	3
31	208447	TTB 1840 DRIVE SHAFT	1
32	291079	6MM X 30MM STAINLESS STEEL ROLL PIN	1
33	230048	26MM EXTERNAL CIRCLIP	1
34	904758	CHUCK (TO SUIT FLUID CHANNEL)	1
35	903639	FLUID CHANNEL	1
36	219633	M5 STAINLESS STEEL NYLON INSERT NUT	1
37	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
38	911475	36V DC BRUSH DRIVEMOTOR/GEARBOX ASSEMBLY (18.67:1 RATIO) C/W TE SUPERSEAL 2 WAY CONNECTOR	1
39	911737	M6 FULL HEX FLAT HEAD OPEN RIVETNUT (NHSF-M650)	2
40	911643	LOOM ASSEMBLY.6CRT	1
41	220007	BLACK CABLE TIE	4
42	911965	170MM LONG X 5MM WIDE BLACK PUSH FIT CABLE TIE (213253000)	2
43	220844	WHITE CABLE TIE	1
44	913335	P2004.15-15 M5 MALE TO MALE ANTIVIBRATION MOUNT	3
45	291084	M5 SHAKEPROOF WASHER STAINLESS STEEL	6
46	219721	M5 STAINLESS STEEL FULL NUT	6
47	219355	M5 FORM A STAINLESS STEEL WASHER	6
48	914430	1840 WHEEL ASSEMBLY	2

Numatic International Spare Parts

Model No: TTB1840 36V HANDLE ASSEMBLY - EXPLODED

911565, 915783
DRAWING: DRW-32358 ISS:A11
10/01/2023

NB: FOR WIRING SEE DRAWING: DRW-32476 (911781)



Numatic International Spare Parts

Model No: TTB1840 36V HANDLE ASSEMBLY - EXPLODED

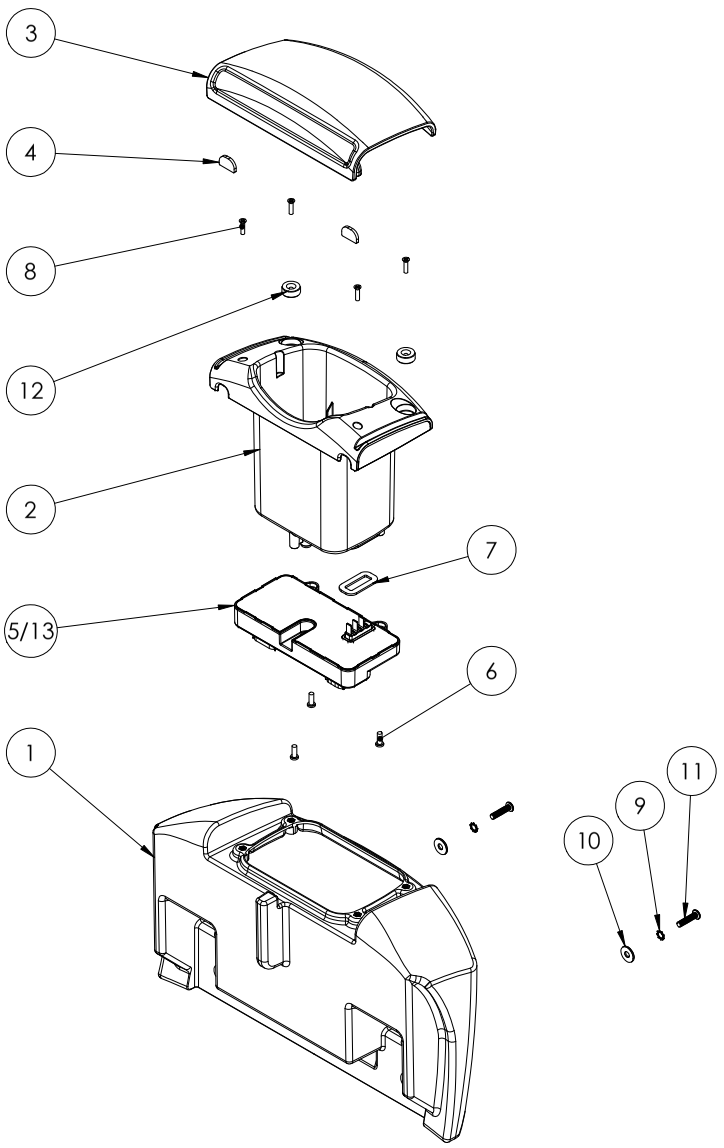
ITEM NO.	PART NUMBER	DESCRIPTION	COMMENTS:	QTY
1	900398	HANDLE CASTING MACHINED (HNS VERSION)		1
2	229099	25MM DIA HOLE PLUG		1
3	900397	MINI ADJUSTMENT GEAR		1
4	900396	ADJUSTMENT GEAR SPACER		2
5	219578	M8 FORM A STAINLESS STEEL WASHER		6
6	291150	NO6 X 1 INCH LONG POZI PAN SCREW S/S		1
7	219922	M8 X 50MM LONG SOCKET BUTTON HEAD STAINLESS STEEL BOLT		3
8	219639	M8 STAINLESS STEEL NYLON INSERT NUT		3
9	903260	M8 BOLT AND NUT CAP		3
10	330027	TTB1840 HANDLE TUBE (600MM) PROCESSED PAINTED SILVER		1
11	229139	CABLE CLAMP		1
12	219270	No8 X 1/2 INCH LONG POZI PAN SELF TAP SCREW		4
13	903546	HANDLE PLUG MOULDING (RED)		1
14	229009	BLANKING PLUG		1
15	903545	ADJUSTMENT LEVER MOULDING (RED)		1
16	215029	610MM HANDLE LOCKING ROD		1
17	219493	M6 NYLON WASHER		1
18	219642	M6 STAINLESS STEEL NYLON INSERT HALF NUT		1
19	20638V	19MM BLACK TUBE END STOP		1
20	229030	ANTI VIBRATION PAD		1
21	229138	SPRING 15.85MM OD 76.5MM FREE LENGTH		1
22	229073	GEAR LOCKING PIN		1
23	911562	TTB1840 36V FRONT COVER MOULDING		1
24	227576	TALC FILLED FRONT INNER HALF MOULDING		1
25	227577	REAR INNER HALF MOULDING(GRAPHITE TALC FILLED)		1
26	227579	REAR COVER MOULDING	911565 ONLY	1
	912496	TTB1840 HANDLE REAR COVER - TELEMATICS	915783 ONLY	1
27	338269	CROSS TUBE		1
28	227580	HAND GRIP MOULDING		2
29	903547	TRIGGER MOULDING (RED)		2
30	227585	LEFT HAND SWITCH OPERATING LEVER MOULDING		1
31	227586	RIGHT HAND SWITCH OPERATING LEVER MOULDING		1
32	227587	CENTRE SWITCH OPERATING LEVER MOULDING		1
33	227584	INTERLOCK LEVER MOULDING		1
34	911348	TTB 1840 36V CONTROL PANEL OVERLAY		1
35	911543	ASSEMBLY.1840 DISPLAY		1
36	229483	SNAP ACTION SWITCH		2
37	219803	TRIGGER COMPRESSION SPRING		2
38	227666	BLANKING PLUG		1
39	219107	NO6.5/8 INCH LG.POZI-PAN.SCREW.Z/PL.PLASTITE		4
40	219370	No8 X 5/8 INCH LONG PLASTITE STAINLESS STEEL SCREW		8
41	229669	LOLINE HANDLE CABLE CLAMP		1
42	219805	4MM SPIREFIX		1
43	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW		2
44	219687	M4 STAINLESS STEEL NYLON INSERT NUT		2
45	219497	M5 NYLON WASHER		4
46	219688	M4 FORM A STAINLESS STEEL WASHER		4
47	911746	LOOM ASSEMBLY.7CRT		1
48	911754	LOOM ASSEMBLY.3CRT		1
49	321627	LINK WIRE.BLACK.120.0M75.FASTON.PIGGYBACK		1
50	911783	M5 X 10MM BUTTON HEAD ST 6-LOBE PIN BARREL NUT (T25)		4
51	911785	M5 X 30 A2 ST/ST 6 LOBE PIN BARREL BOLT WITH NYLON PATCH (T25)		4
52	219870	M6 FORM A WASHER STAINLESS STEEL		4
53	219355	M5 FORM A STAINLESS STEEL WASHER		3
54	219644	M5 FORM G STAINLESS STEEL WASHER		1
55	219393	P CLIP		2
56	219099	M6 HALF NUT		1
57	219804	SWITCH COMPRESSION SPRING		1
58	219811	NO8 X 1 INCH LONG POZI-PAN SELF TAP SCREW		2
59	911544	TELEMATICS MODULE ASSEMBLY - ANTHRACITE GREY	915783 ONLY	1
60	912151	ADHESIVE PAD - TELEMATICS	915783 ONLY	1
61	219569	No8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL TAPTITE SCREW	915783 ONLY	1

Numatic International Spare Parts

Model No: BATTERY MODULE - EXPLODED ASSEMBLY

911736,919266
DRAWING: DRW-32183 ISS:A05
02/05/2024

NB: FOR WIRING SEE DRAWING: DRW-32476 (911781)



Numatic International Spare Parts

Model No: BATTERY MODULE - EXPLODED ASSEMBLY

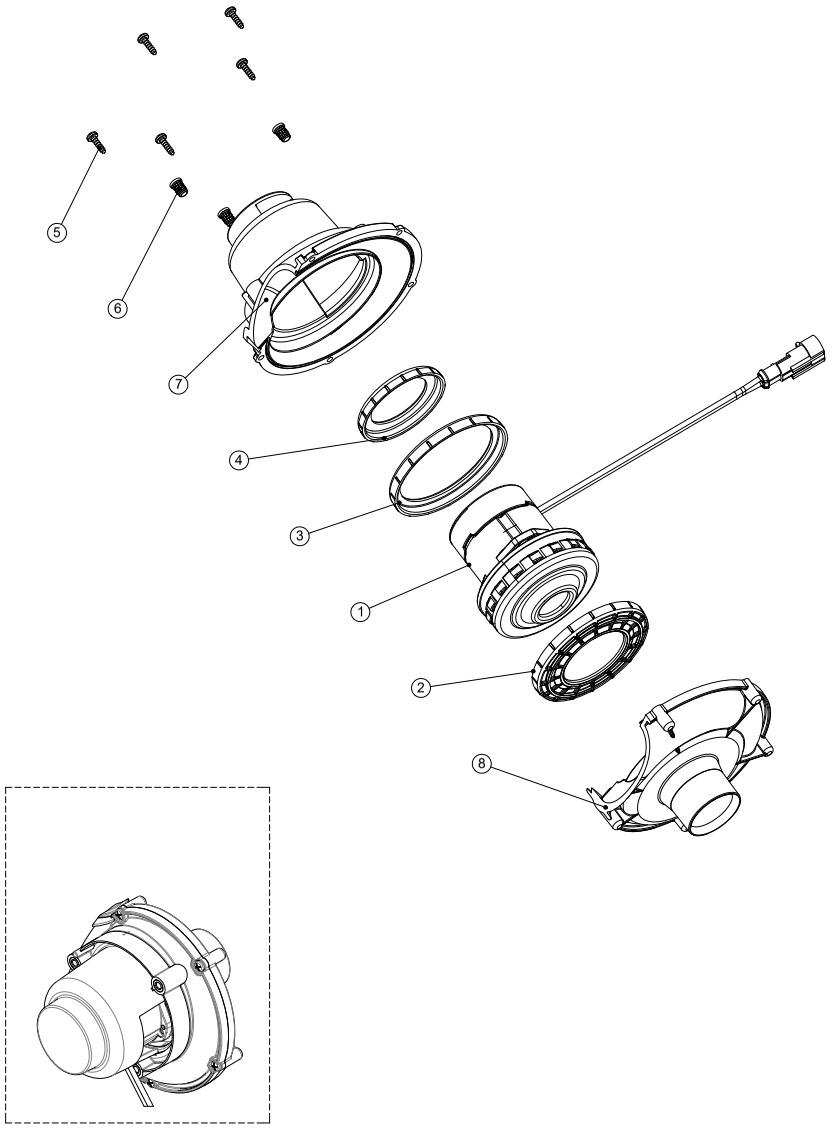
ITEM NO.	PART NUMBER	DESCRIPTION	DEFAULT/ (911736) QTY.	XR/(919266) QTY.	COMMENTS:
1	N/A	BATTERY MODULE - ROTOMOULDING - POST PROCESSED	1	1	
2	911559	BATTERY MODULE - BATTERY HOUSING	1	1	
3	911751	BATTERY MODULE - LID	1	1	
4	911755	BATTERY MODULE - PLASTIC INSERT	2	2	
5	911193	ASSEMBLY.1840 CONTROL	1	-	
6	291152	NO8.1/2 INCH LG.T20.SCREW.Z/PL.PLASTITE	3	3	TORQUE TO 2.6Nm ± 0.15Nm
7	905074	GASKET-MODULE-ELECTRONICS	1	1	
8	219407	M4 X 16MM LONG POZI PAN COUNTERSUNK SCREW	4	4	
9	902353	M6 EXTERNAL SHAKEPROOF WASHER STAINLESS STEEL	2	2	
10	219647	M6 FORM G STAINLESS STEEL WASHER	2	2	
11	911775	M6 X 25MM SOCKET BUTTON HEAD BOLT S/S NYLOCK PATCH	2	2	
12	912351	M4 SPACER	2	2	
13	917793	ASSEMBLY.1840 CONTROL XR	-	1	

Numatic International Spare Parts

Model No: CINDERSON VAC HOUSING - EXPLODED ASSEMBLY

911975, 915486
DRAWING: DRW-32197 ISS:A09
15/06/2022

NB: FOR WIRING SEE DRAWING: DRW-32476 (911781)



Numatic International Spare Parts

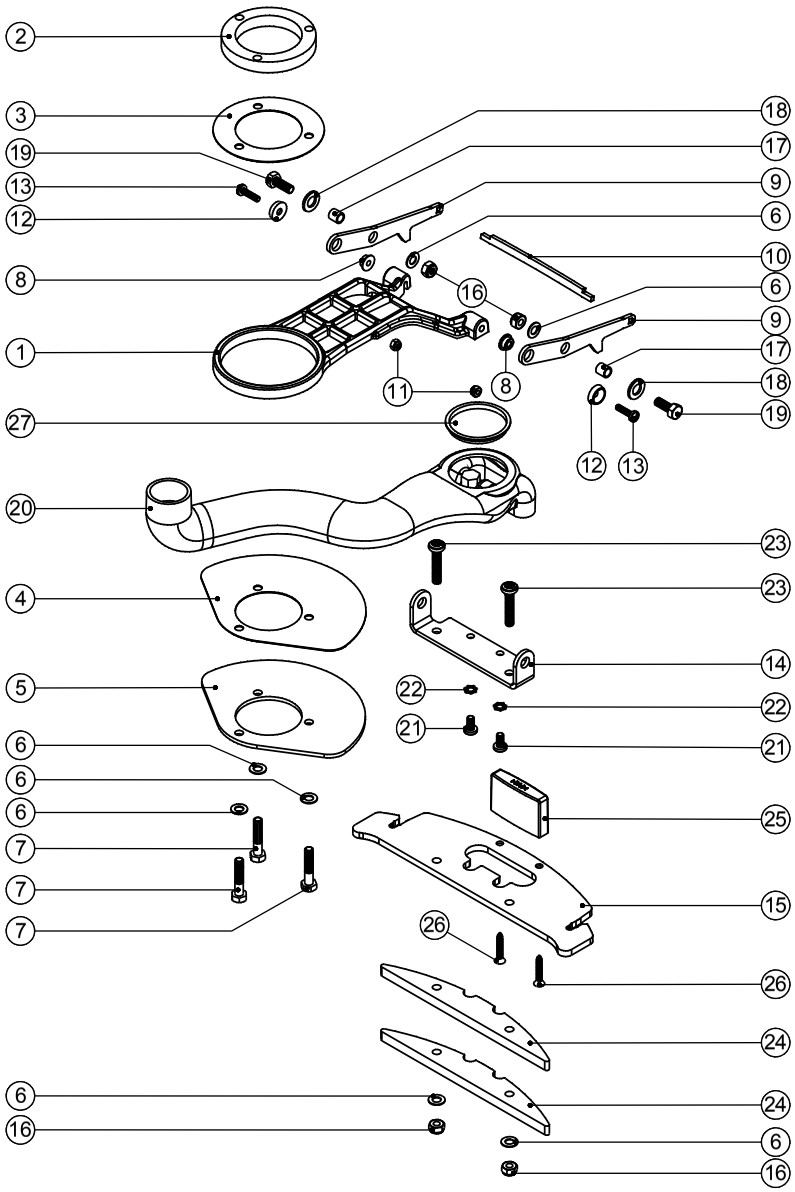
Model No: CINDERSON VAC HOUSING - EXPLODED ASSEMBLY

ITEM NO.	PART NUMBER	DESCRIPTION	QTY	COMMENTS:
1	911741	CINDERSON B74-LS4015010K-021 100W VAC MOTOR C/W TE SUPERSEAL 2 WAY CONNECTOR	1	911975
	915308	CINDERSON B74-LS4015020K-113 200W VAC MOTOR	1	915486
2	911555	CINDERSON VAC HOUSING - BOTTOM GASKET	1	
3	911556	CINDERSON VAC HOUSING - MID GASKET	1	
4	911557	CINDERSON VAC HOUSING - TOP GASKET	1	
5	219852	NO6 X 1/2 LONG POZI PAN STAINLESS STEEL SELF TAP SCREW	5	
6	219109	M5 BRASS INSERT	3	
7	911553	CINDERSON VAC HOUSING - TOP	1	
8	911554	CINDERSON VAC HOUSING - BOTTOM	1	

Numatic International Spare Parts

Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

234839,330042
DRAWING: DRW-10739 ISS:A09
05/07/2019



Numatic International Spare Parts

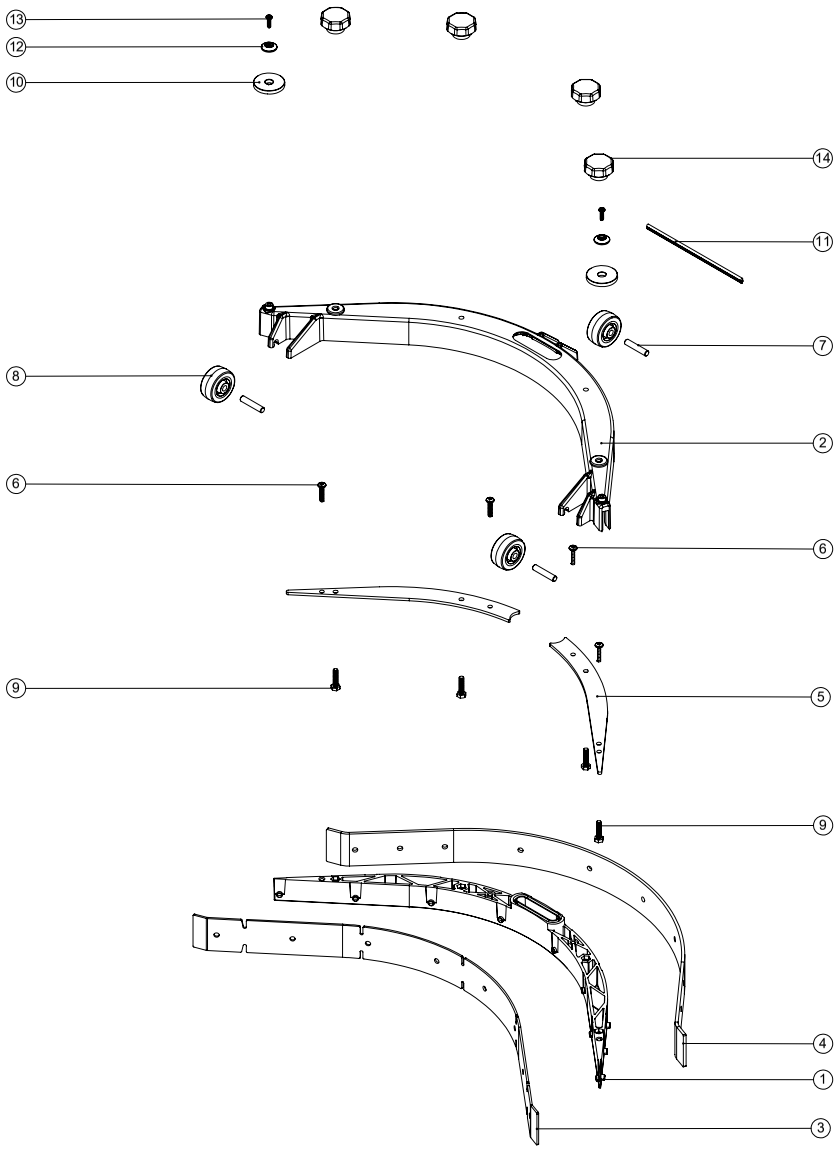
Model No: SWING ARM ASSEMBLY EXPLODED DRAWING

ITEM NO.	PART No.	DESCRIPTION	QTY.
1	429133	TTB 1840 SWING ARM PAINTED	1
2	208449	TTB 1840 SWING ARM CENTRE PIVOT	1
3	208491	TTB 1840 NYLON DISC	1
4	208482	TTB 1840 SWING ARM NYLON PLATE	1
5	429126	TTB 1840 SWING ARM BOTTOM PLATE	1
6	219560	M6 FORM B STAINLESS STEEL WASHER	7
7	291022	M6 X 30MM LONG STAINLESS STEEL HEXAGONAL HEAD BOLT	3
8	237265	PIVOT BUSH	2
9	392120	TT/TTB 1840 SQUEEGEE PIVOT ARM	2
10	392124	TTB 1840 SQUEEGEE LIFT PLATE	1
11	219687	M4 STAINLESS STEEL NYLON INSERT NUT	2
12	219573	SCREW INSULATOR	2
13	219862	M4 X 16MM LONG POZI PAN STAINLESS STEEL SCREW	2
14	392119	PIPE CONNECTING BRACKET	1
15	429129	TTB 1840 SQUEEGEE SKID PLATE	1
16	219642	M6 STAINLESS STEEL NYLON INSERT NUT	4
17	208475	8MM SPACER	2
18	219578	M8 FORM A STAINLESS STEEL WASHER	2
19	219719	M6 X 16MM LONG HEXAGONAL STAINLESS STEEL HEAD BOLT	2
20	903535	FLUID PIPE PROCESSED (GRAPHITE) (SALES USE 902531)	1
21	219668	M5 X 10MM LONG POZI PAN STAINLESS STEEL SCREW	2
22	291020	M5 STAINLESS STEEL EXTERNAL SHAKEPROOF LOCK WASHER	2
23	219984	M6 X 30MM LG POZI-PAN STAINLESS STEEL MACHINE SCREW	2
24	429131	TTB 1840 ADDITIONAL WEIGHT	2
25	237531	LOWER LIFT BLOCK	1
26	291086	No.8 X 1 A2 S/ST PZ COUNTER SUNK. SELF TAP TYPE AB	2
27	901880	PROTECTION PLUG DIA 43MM	1

Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

577761
DRAWING: DRW-7011 ISS:A16
27/11/2019



Numatic International Spare Parts

Model No: TTB 1840 SQUEEGEE EXPLODED DRAWING ASSEMBLY

POS.	ITEM NO.	DESCRIPTION	QTY.
1	237235	TTB 1840 SQUEEGEE INNER MOULDING	1
2	237236	TTB 1840 SQUEEGEE OUTER MOULDING	1
3	903288	TTB 1840 SQUEEGEE FRONT BLADE	1
4	903291	TTB 1840 SQUEEGEE REAR BLADE	1
5	429130	TTB 1840 SQUEEGEE SIDE PLATE Z/PL	2
6	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	4
7	208610	TTB 1840 SQUEEGEE AXLE	3
8	208454	TTB 1840 SQUEEGEE WHEEL	3
9	291029	M5.20MM LG.HEX.SCREW S/S	4
10	237266	BUFFER WHEEL	2
11	N/A	SQUEEGEE SEAL EXTRUSION	1
12	208603	NYLON FINISHING WASHER (BLACK)	2
13	291053	3.5 X 12MM POZI PAN PLASTITE SCREW S/S	2
14	208455	TTB 1840 SQUEEGEE KNOB	4

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DOC-70950 06/24 (A01)

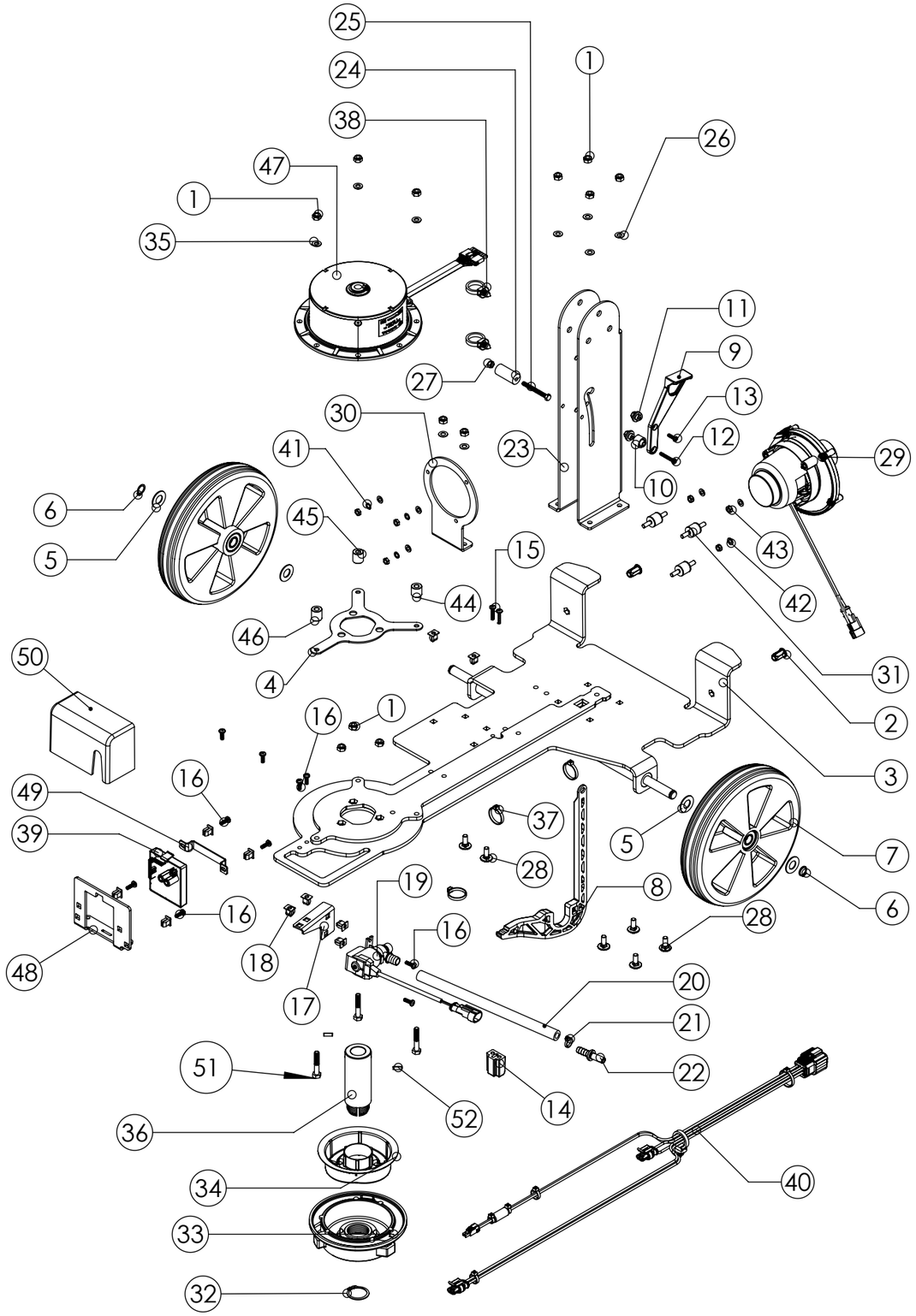
Numatic International Spare Parts

Model No: TTB NX1840 XRM 36V CHASSIS BASE ASSEMBLY

918852

DRAWING: DRW-42994 ISS:A04
08/08/2024

NB: FOR WIRING SEE DRAWING: WD-DRW-42849



Numatic International Spare Parts

Model No: TTB NX1840 XRM 36V CHASSIS BASE ASSEMBLY

PART	ITEM NO.	DESCRIPTION	QTY.
1	219642	M6 STAINLESS STEEL NYLON INSERT HALF NUT	12
2	911737	M6 FULL HEX FLAT HEAD OPEN RIVETNUT (NHSF-M650)	2
3	918474	TTB NX1840 XRM 36V CHASSIS WELDED ASSEMBLY	1
4	918845	TTB NX1840 XRM 36V NUT RETAINING PLATE	1
5	208490	TTB 1840 WHEEL WASHER	4
6	219345	12MM EXTERNAL CIRCLIP	2
7	914430	1840 WHEEL ASSEMBLY	2
8	903926	TTB 1840 SQUEEGEE LIFT ARM (RED)	1
9	903879	TTB 1840 SQUEEGEE LIFT HANDLE (RED)	1
10	237240	TTB 1840 LIFT SPACER	1
11	237241	TTB 1840 SCREW END	2
12	219602	No6 X 1 INCH LONG POZI PAN PLASTITE SCREW (Z/PL)	1
13	219667	No6 X 1/2" LONG PLASTITE SCREW	1
14	237532	UPPER LIFT BLOCK	1
15	219568	NO8.3/4 INCH LG.POZI-PAN.SCREW.STAINLESS STEEL.PLASTITE	2
16	219569	No8 X 1/2 INCH LONG POZI PAN STAINLESS STEEL PLASTITE SCREW	10
17	918670	TTB NX1840 XRM 36V SOLENOID PLATE	1
18	900986	NYLON GROMMET NUT (PLASTIC INSERT TO SUIT No 8 PLASTITE SCREW)	10
19	902949	TERMINATED SOLENOID CABLE.BLACK.125.0M5.2.24	1
20	303962	SOLENOID TUBE (230MM)	1
21	220844	WHITE CABLE TIE	1
22	206796	BARBED CONNECTOR	1
23	911704	TTB 1840 36V HANDLE MOUNTING BRACKET	1
24	208465	TTB 1840 HANDLE SPACER	1
25	219706	M5 X 45MM LONG STAINLESS STEEL HEXAGONAL BOLT	1
26	219560	M6 FORM B STAINLESS STEEL WASHER	6
27	219633	M5 STAINLESS STEEL NYLON INSERT NUT	1
28	291103	M6 X 16 COACH BOLT S/S	6
29	911975	CINDERSON VAC HOUSING - ASSEMBLY (100W)	1
30	911864	TTB1840 36V VAC MOTOR BRACKET Z/PL	1
31	913335	P2004.15-15 M5 MALE TO MALE ANTIVIBRATION MOUNT	3
32	230048	26MM EXTERNAL CIRCLIP	1
33	904758	CHUCK (TO SUIT FLUID CHANNEL)	1
34	903639	FLUID CHANNEL	1
35	219870	M6 FORM A WASHER STAINLESS STEEL	3
36	918444	TTB NX1840 XRM 36V DRIVE SHAFT	1
37	220007	BLACK CABLE TIE	4
38	911965	140MM LONG X 5MM WIDE BLACK PUSH FIT CABLE TIE (AVERY DENNISON: 20140-0)	2
39	916661	XR 36V BLDC MOTOR CONTROLLER (COUNTER CLOCKWISE)	1
40	918665	LOOM ASSEMBLY.6CRT	1
41	291084	M5 SHAKEPROOF WASHER STAINLESS STEEL	6
42	219355	M5 FORM A STAINLESS STEEL WASHER	6
43	219721	M5 STAINLESS STEEL FULL NUT	6
44	918841	TTB NX1840 XRM 36V MOTOR SPACER 14mm	1
45	918842	TTB NX1840 XRM 36V MOTOR SPACER 15mm	1
46	918843	TTB NX1840 XRM 36V MOTOR SPACER 15.5mm	1
47	917358	XR130-35 - MOTIVITY - 36VDC 250W 10Nm	1
48	919403	TTB NX 1840 XRM 36V PCB MOUNT BRACKET	1
49	919404	TTB NX 1840 XRM 36V PCB RETAINER	1
50	237349	TTB 1840 PCB COVER	1
51	291127	M6 X 35 LONG HEX BOLT STAINLESS STEEL	3
52	911808	SLOTTED SPRING PIN - SPIROL SLTP 4. X 12. D K ISO 8752	2